

82185

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N900040100

Setup Start *NS1*

Stop *NS2*

6

6

Run Start *NR1*

Stop *NR2*

Date:

**Insp.
Stamp**

B

0.00

Cut blanks at 58.12"

0.00

0.00

1-Mill as per ~~folio~~ FB082 & dwg D4407,

~~DWG REV:~~

2-Deburr as required

Manuel Mill

Picklist Print

Friday, March 23, 2012 1:45:01 PM

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Work Order ID: 82185

Parent Item: D4407-3

Start Date: 3/26/2012

Required Date: 3/29/2012

Parent Item Name: Bar

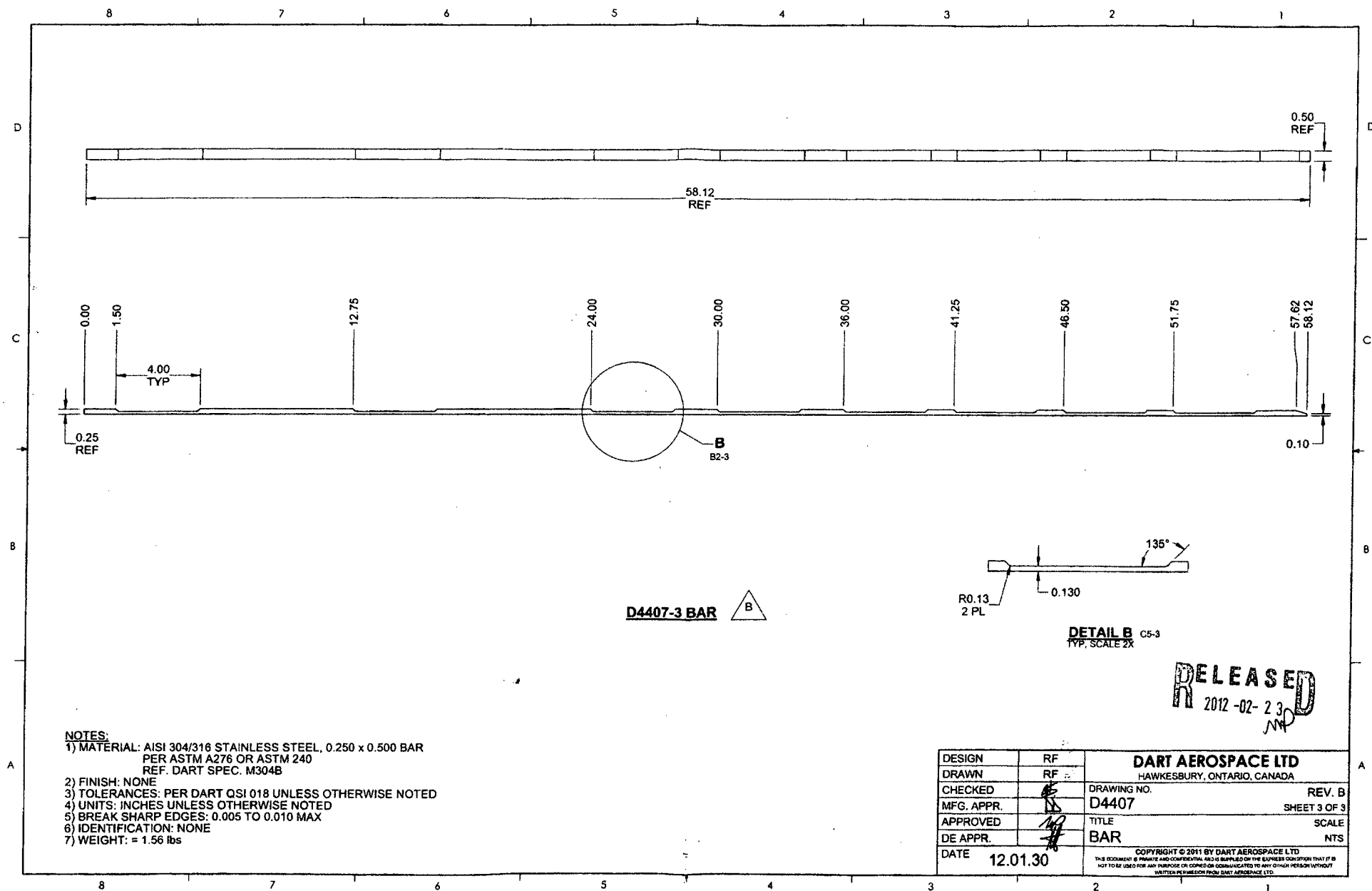
Start Qty: 6.00

Required Qty: 6.00

Comments: IPP revA 11.06.06 new issue EC verified by:DD
verified by:JLM

IPP revB 12/02/13 new issue JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304B0.250x0.500 304 BAR .250 x .500		Purchased	No			100	f	295.5490	4.843	30.587368 29.125			
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				MAT006		295.549							
				120696		295.549			29.125				



NOTES:

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL, 0.250 x 0.500 BAR
PER ASTM A276 OR ASTM 240
REF. DART SPEC. M304B
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: = 1.56 lbs

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	RF	DRAWING NO. D4407	REV. B
MFG. APPR.	RF	SHEET 3 OF 3	
APPROVED	RF	TITLE BAR	SCALE NTS
DE APPR.	RF	COPYRIGHT © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPLICIT CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DATE	12.01.30		

DART AEROSPACE LTD		Work Order: 82185
Description: B412		Part Number: 4407-3
Inspection Dwg:	Rev: 18	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
.50	+/- .030	.50	/		29-14	
58.12	+/- .030	58.12	/			
.25	+/- .030	.25	/			
1.50	+/- .030	1.50	/			
4.00 typ	+/- .030	4.00	/			
12.75	+/- .030	12.75	/			
24.00	+/- .030	24.00	/			
30.00	+/- .030	30.00	/			
36.00	+/- .030	36.00	/			
41.25	+/- .030	41.25	/			
46.50	+/- .030	46.50	/			
51.75	+/- .030	51.75	/			
57.62	+/- .030	57.62	/			
58.12	+/- .030	58.12	/			
.10	+/- .030	.10	/			
.130	+/- .010	.130	/			

Measured by: [Signature]	Audited by: [Signature]	Preliminary Approval:
Date: 12.3.28	Date: 12/03/29	Date:

Rev	Date	Change	Revised by	Approved
E	10.04.14	Added preliminary approval	KJ	

10.04.15